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NOTICE OF ALLOWANCE AND FEE(S) DUE

2352 7590 03/09/2009 OSTROLENK FABER GERB & SOFFEN 1180 AVENUE OF THE AMERICAS

NEW YORK, NY 100368403

EXAMINER
SHECHTMAN, SEAN P
ART UNIT PAPER NUMBER

2121 DATE MAILED: 03/09/2009

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/580,526	03/30/2007	Francesco Nicastro	P/2528-41	2065

TITLE OF INVENTION: METHOD FOR PREDICTIVE MAINTENANCE OF A CUTTING UNIT OF AN AUTOMATIC MACHINE

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	06/09/2009

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT, PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 1SI. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the SMALL ENTITY status shown above.

If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:

A. If the status is the same, pay the TOTAL FEE(S) DUE shown above.

B. If the status above is to be removed, check box 5b on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and twice the amount of the ISSUE FEE shown above, or

If the SMALL ENTITY is shown as NO:

A. Pay TOTAL FEE(S) DUE shown above, or

B. If applicant claimed SMALL ENTITY status before, or is now claiming SMALL ENTITY status, check box 5a on Part B - Fee(s) Transmittal and pay the PUBLICATION FEE (if required) and 1/2 the ISSUE FFE shown above.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

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2352 7590 0309/2009 OSTROLENK FABER GERB & SOFFEN 1180 AVENUE OF THE AMERICAS NEW YORK, NY 100368403			Lb	Cer	tificate	of Mailing or Trans	mission g deposited with the United st class mail in an envelope above, or being facsimile ate indicated below.
							(Depositor's name)
			<u> </u>				(Signature)
							(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR	ł.	ATTO	RNEY DOCKET NO.	CONFIRMATION NO.
10/580,526 TITLE OF INVENTION	03/30/2007 E: METHOD FOR PRED	ACTIVE MAINTENANC	Francesco Nicastro CE OF A CUTTING UNIT	OF AN AUTOMA	TIC M	P/2528-41 ACHINE	2065
APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUI	SFEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0		\$1810	06/09/2009
EXAM	IINER	ART UNIT	CLASS-SUBCLASS]			
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CFR 1.363). Change of corresp Address form PTO/SI "Fee Address" ind PTO/SB/47; Rev 03-0 Number is required. 3. ASSIGNEE NAME A	ND RESIDENCE DATA less an assignee is ident h in 37 CFR 3.11. Comp	nge of Correspondence Indication form ed. Use of a Customer A TO BE PRINTED ON	2. For printing on the (1) the names of up to or agents OR, alternat (2) the name of a sing registered attorney or 2 registered patent attlisted, no name will be THE PATENT (print or ty data will appear on the pT a substitute for filing an (B) RESIDENCE: (CIT	o 3 registered paten wely, le firm (having as a agent) and the nam ymeys or agents. If printed. pe) aatent. If an assign assignment.	memb es of u no nan	er a 2p to p to get is 3	ocument has been filed for
Please check the appropr	iate assignee category or	categories (will not be p	rinted on the patent):	Individual 🗆 Co	orporati	on or other private gro	oup entity Government
4a. The following fee(s) are submitted: Issue Fee Publication Fee (No small entity discount permitted) Advance Order - # of Copies			b. Payment of Fee(s): (Ple	rd. Form PTO-2038	is atta	ched.	shown above) ficiency, or credit any n extra copy of this form).
	s SMALL ENTITY state	is. See 37 CFR 1.27.	☐ b. Applicant is no los				
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Authorized Signature				Date			
Typed or printed name			Registration No.				
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OSTROLENK FABER GERB & SOFFEN			SHECHTMA	AN, SEAN P
1180 AVENUE OF THE AMERICAS NEW YORK, NY 100368403			ART UNIT PAPER NUMBER	
			2121	

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 0 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 0 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Notice of Allowability

Application No.	Applicant(s)			
10/580,526	NICASTRO, FRANC	CESCO		
Examiner	Art Unit			
Sean P. Shechtman	2121			

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

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- This communication is responsive to 12/4/08.
- The allowed claim(s) is/are 1-45.
- 3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - b) ☐ Some* c) ☐ None of the:
 - 1. A Certified copies of the priority documents have been received.
 - 2. Certified copies of the priority documents have been received in Application No.
 - 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).
 - * Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

- 4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
- CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) Including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - 1) hereto or 2) to Paper No./Mail Date
 - (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).

6.

DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

- 1. Notice of References Cited (PTO-892)
- Notice of Draftperson's Patent Drawing Review (PTO-948)
- Information Disclosure Statements (PTO/SB/08).
- Paper No./Mail Date 5/24/06
- 4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material
- 5. Notice of Informal Patent Application
- Interview Summary (PTO-413), Paper No./Mail Date
- 7.

 Examiner's Amendment/Comment
- 8. X Examiner's Statement of Reasons for Allowance
- 9. ☐ Other

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DETAILED ACTION

Election/Restrictions

1. Claims 1-45 are allowable. The restriction requirement among species, as set forth in the Office action mailed on 9/19/08, has been reconsidered in view of the allowability of claims to the elected invention pursuant to MPEP § 821.04(a). The restriction requirement is hereby withdrawn as to any claim that requires all the limitations of an allowable claim. Claims 4-5, 32, 43, are no longer withdrawn from consideration because the claim(s) requires all the limitations of an allowable claim.

In view of the above noted withdrawal of the restriction requirement, applicant is advised that if any claim presented in a continuation or divisional application is anticipated by, or includes all the limitations of, a claim that is allowable in the present application, such claim may be subject to provisional statutory and/or nonstatutory double patenting rejections over the claims of the instant application.

Once a restriction requirement is withdrawn, the provisions of 35 U.S.C. 121 are no longer applicable. See *In re Ziegler*, 443 F.2d 1211, 1215, 170 USPQ 129, 131-32 (CCPA 1971). See also MPEP § 804.01.

Claim Rejections - 35 USC § 112

Rejections withdrawn.

Claim Rejections - 35 USC § 103

Rejections withdrawn.

Allowable Subject Matter

Claims 1-45 are allowed.

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The following is an examiner's statement of reasons for allowance:

While, Li teaches a method for predictive maintenance of a cutting unit of an automatic machine the cutting unit comprising at least one cutting member cooperating cyclically with a counter-member to cut an article fed between the cutting member and the counter-member (Col. 3, lines 9-47, file, stroke, bar, actuator 17); the method comprising determining, with a given frequency (Col. 4, lines 25, number of strokes), the value of a characteristic quantity of the cutting unit related to contact between the cutting member and the counter-member (Col. 3, lines 26-48; Col. 4, lines 1-10, the examiner respectfully submits that the coming together of file and actuator 17 to the state or condition of immediate proximity is contact); and the method being characterized by determining a first curve for extrapolating the time pattern of the characteristic quantity value (Fig. 4; Col. 5, lines 1-34); and determining maintenance work on the cutting unit when the first curve is outside a given acceptance range (Col. 7, lines 51-58).

And, Davis teaches maintenance work is programmed (Abstract; Page 2, paragraph 18).

And, Tanaka teaches a method for predictive maintenance of a cutting unit of an automatic machine the cutting unit comprising at least one cutting member cooperating cyclically with a counter-member to cut an article fed between the cutting member and the counter-member (Page 2, paragraph 33-37); the method comprising determining, with a given frequency, the value of a characteristic quantity of the cutting unit related to contact between the cutting member and the counter-member; and determining

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maintenance work on the cutting unit in response to the value (Page 3, paragraph 47paragraph 55).

And, Colding teaches determining a first curve for extrapolating the time pattern of a characteristic quantity value of a cutting unit (Col. 11, lines 41 – Col. 12, lines 33) and programming maintenance work on the cutting unit when the first curve is outside a given acceptance range (Col. 13, line 60 – Col. 14, line 39).

And, U.S. Pat. No. 5,010,491 to Biasillo teaches a method of control of a cutting unit of an automatic machine during normal operation of the cutting unit (Abstract, Figs. 1-3): the cutting unit comprising at least one cutting member cooperating cyclically with a counter-member to cut an article fed between the cutting member and the countermember (Fig. 1, elements 10, 11, a lapping machine has at least one rotating plates, and cooperating cyclically is broad); the method comprising the steps of: feeding an article, normally cut by the cutting unit, between the at least one cutting member and the counter member to cut the article (Fig. 1, element 13; Col. 4, lines 20-35); determining. with a given frequency, and during the cutting of the article, the value of a characteristic quantity of the cutting unit related to contact between the cutting member and a workpiece between the cutting member and the counter-member (Col. 4, lines 36 - Col. 5, line 62, Col. 4, lines 20-36, distance separating surface); and determining a first curve of the characteristic quantity value (V) as a function of time; extrapolating a future time pattern of the characteristic quantity value (V) using the first curve (Col. 7, lines 1 - Col. 8, line 40).

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And, U.S. Pat. No. 5,880,965 to Nakamura teaches feeding a succession of articles and cutting the plural articles.

None of Li, Davis, Tanaka, Colding, Biasillo or Nakamura, taken either alone or in obvious combination disclose a method for predictive maintenance of a cutting unit of an automatic machine during normal operation of the cutting unit; the cutting unit comprising at least one cutting member cooperating cyclically with a counter-member to cut an article fed between the cutting member and the counter-member, having all the claimed features of applicant's instant invention, specifically including:

"feeding a succession of articles, normally cut by the cutting unit, between the at least one cutting member and the counter member to cut the articles; determining, with a given frequency, and during the cutting of the articles, the value (V) of a characteristic quantity of the cutting unit related to contact between the cutting member and the counter-member; determining a first curve of the characteristic quantity value (V) as a function of time; extrapolating a future time pattern of the characteristic quantity value (V) using the first curve; and programming maintenance work on the cutting unit when the first curve is outside a given acceptance range".

Claims 2-45 depend from claim 1 and are therefore also allowable. It is for these reasons that applicant's invention defines over the prior art of record.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

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Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sean P. Shechtman whose telephone number is

(571)272-3754. The examiner can normally be reached on 9:30am-6:00pm, M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Albert Decady can be reached on (571) 272-3819. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

SPS Sean P. Shechtman March 1, 2009

/Sean P. Shechtman/ Primary Examiner, Art Unit 2121